



# **SAMURAI TOURS**

*Adventures in Discovering Traditional Japan*

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[www.samuraitours.com](http://www.samuraitours.com)

## **Western Japan Onsen**



15 Days / 14 Nights

## Western Japan Onsen

### Tour Overview

Enjoy the good life - Japanese style. Our Onsen tours only stay at Onsens. Enjoy the best local food specialties and the famous Japanese hospitality while relaxing in some of the best onsens in Japan and visiting out-of-the-way destinations.

#### Destinations

*Tokyo, Kirishima Onsen, Kagoshima, Ibusuki Onsen, Kumamoto, Yufuin Onsen, Beppu Onsen, Usuki, Dogo Onsen, Matsuyama, Iya Valley Onsen, Iya Valley, Arima Onsen, Kinosaki Onsen, Kyoto*

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### Tour Details

Visiting an onsen is the Japanese version of the good life. At Japanese onsens, you will enjoy excellent food and experience the famous Japanese hospitality. And don't forget the Japanese baths. The Japanese have raised bathing to a whole new level, and they are an important experience that should be included in every visit to Japan. And in between all of this, we will be visiting some of Japan's most remote sightseeing destinations. If you like Japanese food and enjoy the Japanese baths, this tour should not be missed.

At Ibusuki Onsen, you will experience “sunaburo” (sand baths) where you are covered up to your chin with thermally-heated sand. Explore the many cafes, shops and restaurants at the rural Yufuin Onsen. Visit the many “hells” at Beppu, and the nearby statues of Buddha carved from rock cliffs in Usuki.

Soak in the waters of Dogo Onsen, one of the oldest onsen in Japan with more than a 1,000 year history. Visit Iya Valley Onsen and Iya Valley, one of the most remote regions of Japan. Sample the two types of water at Arima Onsen. The brown “kinsen” (Gold spring) with its high concentrations of iron is said to be good for skin ailments and muscle pain. The clear “ginsen” (Silver spring) contains radium and carbonate and is said to cure various muscle and joint ailments.

And last, but not least, Kinohaki Onsen was discovered around the 8th century and since then the town has developed into a charmingly old-fashioned onsen town. In the evenings guests of the local ryokans stroll about town in yukata (cotton kimon) and geta (wooden clogs), visiting the numerous public baths and nostalgic game arcades.

PLEASE NOTE: Tattoos in Japan are stigmatized, and therefore tattoos are not widely accepted at onsen baths in Japan. If you have tattoos, you may not be allowed to use the baths.

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## Map



## 📍Destinations



### Kirishima Onsen

*Kirishima Onsen*



### Kagoshima

Senganen Garden, Shiroyama Park,  
Black Pork Katsu Lunch



### Ibusuki Onsen

*Sand Baths*



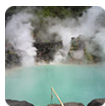
### Kumamoto

Kumamoto Castle, Suizenji Garden,  
Kumamoto Ramen Lunch



### Yufuin Onsen

*Free Day*



### Beppu Onsen

Shiraike Hell, Oniyama Hell, Kamado  
Hell, Umi Hell, Oniishibozu Hell



### Usuki

Usuki Stone Buddhas, Usuki Samurai  
District, Fugu (Blowfish) Lunch



### Matsuyama

*Matsuyama Castle*



### Dogo Onsen

*Free Afternoon*



### Oboke Gorge

*Oboke Gorge Sightseeing Boat Cruise,  
Lapis Oboke Museum*



### Iya Valley Onsen

*Free Time*



### Iya Valley

*Peeing Boy Statue, Kazurabashi Vine  
Bridge*



### Arima Onsen

*Free Time*



### Kinosaki Onsen

*Free Time*



### Kyoto

*Free Time*



# Itinerary

## **Day 1 Arrive in Tokyo, Travel by limousine bus to the hotel**

After clearing customs and immigration, you will be met at Tokyo's Narita Airport or Haneda Airport by a Samurai Tours meeting staff member. They will help you board the bus to the hotel. After checking in, the evening is free. No meals are included.

**Travel: 1 to 1 1/2 Hours; Walking: Light**

## **Day 2 Tokyo - Travel to Haneda Airport, Fly to Kagoshima Airport, Travel to Kirishima Onsen**

After breakfast, we will begin with a welcome/orientation meeting. We will then travel by limousine bus to Haneda Airport. From there the group will fly to Kagoshima Airport in southern Kyushu, and then travel to Kirishima Onsen. Kirishima Onsen lies on the lower slopes of the Kirishima Mountains with a distant view over Kagoshima Bay and Sakurajima, Japan's most active volcano. Kirishima Onsen is one of Japan's leading hot spring resorts with high quality, sulfuric hot spring waters. Before leaving the hotel in Tokyo, you will prepare your main luggage to be sent to Yufuin Onsen. You will travel with enough items for 3 days and 2 nights from Tokyo to Ibusuki Onsen and eventually to Yufuin Onsen. Breakfast at the hotel and dinner at the hotel are included.

**Travel: 3 1/2 Hours; Walking: Light**

## **Day 3 Travel to Kagoshima, Kagoshima - Senganen Garden, Shiroyama Observatory, Black Pork Katsu Lunch, Travel to Ibusuki Onsen, Ibusuki Onsen - Sand Baths**

After checking out of our hotel, we will travel to nearby Kagoshima. Kagoshima is Kyushu's southernmost major city and the capital of Kagoshima Prefecture. The city is often compared with its Italian sister city Naples due to a similarly mild climate, palm tree lined streets, relatively hot tempered inhabitants and Sakurajima, Kagoshima's Vesuvius. We will start our visit of Kagoshima at Senganen Garden, a Japanese style landscape garden along the coast north of downtown Kagoshima. One of the garden's most striking features is its use of Sakurajima and Kagoshima Bay as borrowed scenery. Senganen was constructed in 1658 by the wealthy Shimazu Clan, one of the most powerful feudal clans during the Edo Period. The Shimazu ruled the Satsuma domain (present day Kagoshima) for almost 700 years until the end of the feudal age in 1868. They continued to be influential into the modern era as some of the earliest adopters of Western science and technology. Next we will visit Shiroyama Park. With an elevation of 107 meters, the mountain formerly served as the site of a castle fortification, which led to its name. Shiroyama literally means "castle mountain" in Japanese. The park is most famous for its Shiroyama Observatory with spectacular views over downtown Kagoshima, Kagoshima Bay and Sakurajima. Shiroyama was also the site of the final battle of the Satsuma Rebellion in 1877. The local hero Saigo Takamori, (the real Last Samurai) is said to have made his last stand at Saigo Cave, located within the park. Before leaving Kagoshima, we will enjoy the local food specialty Kagoshima is known around Japan for: Black Pork Katsu (deep fried pork cutlet). Later in the day we will travel to Ibusuki Onsen where we will be staying overnight. Located on the southern tip of the Satsuma Peninsula facing Kagoshima Bay, Ibusuki is an onsen town that is famous for its sand baths, where bathers are buried in naturally heated sand. At sand baths, bathers are provided with special yukata robes and are then buried by staff members in hot sand that is heated by natural steam coming from underground. After staying buried for typically 10 to 20 minutes, guests wash off the sand and enter regular hot spring baths. After checking into the hotel, you are free to enjoy the sand baths located at the hotel. Before leaving the hotel in Tokyo, you will prepare your main luggage to be

sent to Yufuin Onsen. Breakfast and dinner at the ryokan, lunch at a local restaurant.

**Travel: 2 Hours; Walking: Medium**

#### **Day 4 Travel to Kumamoto, Kumamoto - Kumamoto Castle, Suizenji Garden, Kumamoto Ramen Lunch, Travel to Yufuin Onsen**

After breakfast we will travel to Kumamoto. The capital of Kumamoto Prefecture, Kumamoto is a major city on Kyushu's west coast with a population of 650,000. The city is most famous for its castle, which is one of Japan's largest and most complete and most impressive castles in Japan. With large castle grounds and a variety of buildings, Kumamoto Castle offers its visitors one of the most complete castle experiences in Japan. Next, we will visit Suizenji Garden. Suizenji Garden is a spacious, Japanese style landscape garden, best enjoyed by strolling along a circular path. It was built by the Hosokawa family in the 17th century. The garden reproduces the 53 post stations of the Tokaido, the important road which connected Edo (Tokyo) and Kyoto during the Edo Period, in miniature form, including a small Mt. Fuji. We will finish our visit to Kumamoto with a lunch of Kumamoto Ramen. Kumamoto Ramen, like most ramen, consists of a pork bone broth that is milky and rich. But the soup broth has been infused with garlic and garlic chips are added to the top of the soup. In addition, the noodles are straight and thin, and the hardness of the noodles can be adjusted to your liking. It is common to be able to ask for a refill of noodles if you have soup left in your bowl. In the afternoon, we will continue our travels to Yufuin Onsen, a popular hot spring resort. Yufuin has a wealth of art museums, cafes and boutiques. We will retrieve our main luggage from the hotel at Yufuin Onsen.

PLEASE NOTE: Kumamoto Castle was severely damaged in a major earthquake several years ago. Parts of the castle are still undergoing renovations and repairs.

**Travel: 4 1/2 Hours; Walking: Medium**

#### **Day 5 Yufuin Onsen - Free Day**

Today is a free day to enjoy Yufuin Onsen. You can spend the day exploring the many shops, cafes and restaurants in the central part of the town. Or visit the several public baths. Be sure to visit the beautiful Lake Kinrinko at the base of Mt. Yufu. The lake is surrounded by walking paths as well as more shops and cafes. Be sure to try the local specialty of chicken tempura for lunch. Breakfast and dinner included at the ryokan.

**Travel: N/A; Walking: TBD**

#### **Day 6 Travel to Beppu Onsen, Beppu Onsen - Shiraike Hell, Oniyama Hell, Kamado Hell, Umi Hell, Oniishibozu Hell**

After breakfast we will take a short bus ride to Beppu. Beppu is one of the largest and most popular onsen in Japan. Beppu is also known for the many different foods the locals cook using the onsen waters. After dropping off our luggage at the hotel, we will tour some of the more popular "hells" in Beppu. There are many of these located around Beppu, proof of the thermal activity in the Beppu area. We will even have an opportunity to sample the food cooked in the onsen water such as eggs, corn, potatoes, etc. Before leaving in the morning, you will prepare your main luggage to be sent to Matsuyama/Dogo Onsen. You will travel to Uchiko and Matsuyama with an overnight bag only. Breakfast and dinner at the ryokan is included.

**Travel: 1 1/2 Hours; Walking: Medium**

#### **Day 7 Day Trip to Usuki, Usuki - Usuki Stone Buddhas, Usuki Samurai District, Fugu (Blowfish) Lunch**

After breakfast we will travel to Usuki. Usuki, a former castle town, is famous for its numerous stone Buddhas which are sculpted into the rock cliffs and designated as national treasures. We will walk around the pleasant well-preserved Samurai District. We will also visit the Inaba Residence, the home of the feudal lord family that ruled this area of Japan. While in Usuki, we will enjoy a lunch of Fugu (blowfish), the local specialty. If not prepared correctly, the Fugu can be poisonous. Chefs must be trained and licensed before they are allowed to prepare fugu. Breakfast and dinner at the ryokan, lunch at a local restaurant.

**Travel: 3 Hours; Walking: Heavy**

## **Day 8 Ferry to Yawatahama, Travel to Uchiko, Uchiko - Uchiko-za Theater, Yokaichi Old Town, Travel to Matsuyama/Dogo Onsen**

After breakfast we will travel by ferry to Yawatahama on the island of Shikoku. Shikoku is the smallest and the least populous of the four main islands of Japan. After arriving on Shikoku, we will travel to the nearby city of Uchiko. Uchiko was once a prosperous center of wax and paper production. Uchiko's historical district looks just as it did over 100 years ago, when wealth and prosperity came to Uchiko through its wax trade. We will also visit Uchiko-za, a fully functional kabuki theater. The theater was built about 100 years ago, and still hosts kabuki and bunraku performances. Late in the afternoon, we will continue on to Matsuyama and Dogo Onsen. Breakfast at the ryokan and dinner at a local izakaya included.

**Travel: 3 1/2 Hours; Walking: Medium**

## **Day 9 Matsuyama - Matsuyama Castle, Free afternoon at Dogo Onsen**

In the morning, we will tour the Matsuyama Castle. Matsuyama Castle is one of Japan's twelve "original castles", i.e. original castles which were built before the post-feudal era (1868). The castle is located on Mount Katsuyama, a steep hill in the city center that provides visitors with a bird's eye view of Matsuyama and the Seto Inland Sea. Matsuyama Castle was constructed between 1602 and 1628. In 1635, the castle got assigned to a branch of the Matsudaira family, relatives of the ruling Tokugawa, and it remained in their hands until the end of the feudal era. The current three storied castle tower was constructed in 1820 after the original five storied tower was destroyed by lightning. The afternoon is free to enjoy the Dogo Onsen area's shops and restaurants. Dinner and breakfast at the ryokan.

**Travel: 30 minutes; Walking: Medium**

## **Day 10 Travel to Oboke Gorge, Oboke Gorge - Sightseeing Boat Cruise, Lapis Oboke, Travel to Iya Valley Onsen, Iya Valley - Peeing Boy Statue, Saunki Udon Noodle Lunch**

After breakfast, we will travel to Oboke. Oboke Gorge is a narrow, steep sided gorge near the entrance to the Iya Valley. Created by the swirling rapids of the Yoshino River, the name means "big dangerous step". Here we will board the Oboke Gorge Sightseeing boat cruise. On this gentle 30 minute boat ride down the Yoshino River, guides point out interesting rocks, many of which resemble different animals along the way. We will also stop at the nearby Lapis Oboke. Lapis Oboke is a rest area (Michi no Eki) near Oboke Station with a tourist information center, restaurant and shop. Inside is the funny little Yokai Museum featuring models and dioramas of the ghosts and monsters (yokai) that are part of the local folklore. A small gem museum resides on the floor above the Yokai Museum. Before leaving Oboke Gorge, we will enjoy Saunki Udon, the local specialty. Later in the afternoon, we will travel to the Iya Valley Onsen where we will be staying overnight. The onsen is near the top of the 200 meter deep gorge, with a cable car providing access to the river-side outdoor baths. After checking in, we will walk the short distance to the

“Peeing Boy” statue. This statue, a copy of the famous “Manneken Pis” statue in Brussels, faces the void of the gorge. Before leaving Dogo Onsen, you will prepare your luggage to be sent to Kinosaki Onsen. You will travel to Oboke, Iya Valley Onsen, Arima Onsen and Kinosaki Onsen with an overnight bag only. Brekaast and dinner at the ryokan and lunch at a local restaurant is included. .

**Travel: 4 Hours; Walking: Light**

### **Day 11 Iya Valley - Kazurabashi, Travel to Arima Onsen**

We will start the day by visiting the nearby Kazurabashi Vine Bridge in Iya Valley, a remote mountain valley located in the center of Shikoku. In the past, vine bridges were the only way of crossing the Iya River. History is unclear of their origins. Legends say that Kobo Daishi built the first one, while others say they were first built by Heike refugees hiding in the Iya Valley after their defeat in the Genpei War (1180-1185). The Kazurabashi is one of the few vine bridges that still remain. It has a 45 meter span and is 15 meters above the river. Later we will travel to Arima Onsen. With a history of over one thousand years, Arima Onsen is considered one of Japan’s oldest hot spring resorts and has often stood at or near the top of onsen rankings for Western Japan. The town has two types of hot spring waters which spring up at various sources around town: the Kinsen (“gold water”) is colored brown with iron deposits and is said to be good for skin ailments and muscle pain, while the clear Ginsen (“silver water”) contains radium and carbonate and is said to cure various muscle and joint ailments. Breakfast at the ryokan and dinner at the ryokan included.

**Travel: 4 Hours; Walking: Light**

### **Day 12 Arima Onsen - Free Morning, Travel to Kinosaki Onsen**

The morning is free to explore Arima Onsen. Although Arima Onsen has a modern look today, one can still find several narrow lanes lined by traditional wooden buildings when strolling around the center of town. Due to its compact size, the small town can be explored entirely on foot. Later in the day we will travel to Kinosaki Onsen. Breakfast and dinner at the ryokans included.

**Travel: 3 1/2 Hours; Walking: Light**

### **Day 13 Kinosaki Onsen - Free Day**

Today is a free day to enjoy the many public baths, or ride to the top of the ropeway for a panoramic view of Kinosaki Onsen and the surrounding area. Or, just relax at one of the many cafes. Breakfast and dinner at the ryokan is included.

**Travel: N/A; Walking: TBD**

### **Day 14 Travel to Kyoto, Kyoto - Free Time**

We will travel to Kyoto in the morning. The afternoon is free to explore Kyoto on your own. We will enjoy the Sayonara dinner in the evening. Breakfast at the ryokan and dinner at a local restaurant.

**Travel: 3 Hours; Walking: Light**

### **Day 15 Return Home**

It’s time to say “sayonara” (Goodbye). The group will depart at 8:00 am unless we have determined you need to leave earlier (in which case you will not be provided sending service). You



will be escorted to the Kyoto train station, where you will return on your own to Tokyo's Narita airport, Tokyo's Haneda airport or Osaka's Kansai airport by train. (If you are flying out of Narita or Haneda Airport, be sure to schedule a flight after 15:00 to allow yourself enough time to catch your flight.)

Travel: 1 1/2 to 4 Hours; Walking: Light

Walking level descriptions:

Light - 0 to 2 miles on level ground

Medium - 2 to 4 miles on level ground or 0 to 2 miles on hilly ground

Heavy - 4 to 6 miles on level ground or 2 to 4 miles on hilly ground

# Dates & Pricing

Dates	Price (land only) / Single Supplement (All prices are per Person)	Status
May 17, 2020 - May 31, 2020	¥1,140,851/ ¥121,360	Closed
Nov 1, 2020 - Nov 15, 2020	¥1,140,851/ ¥121,360	Available
May 16, 2021 - May 30, 2021	¥1,181,631/ ¥121,360	Available
Oct 31, 2021 - Nov 14, 2021	¥1,181,631/ ¥121,360	Available

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## Inclusions

- Local, licensed, English-speaking, Japanese guides
- **Travel insurance from Travel Guard**, one of the world's largest travel insurance providers, will be provided to everyone from the United States. All others will receive a \$100 per person credit and will be responsible for obtaining their own travel insurance in their own home country. (The insurance provided by Samurai Tours will cover the land portion only. Insurance to cover airfare and other additional expenses is the tour member's responsibility.)
  - Exact coverage dependent on state
    - For residents of the following states please click here for your available plan. CO, FL, IN, KS, MN, MO, MT, NY, and WA
    - For all other states and the District of Columbia click here
  - **Travel Insurance Surcharge:** Depending on your age at the time the travel insurance is purchased, you may be subject to the following surcharge for your travel insurance. Travel insurance surcharges will be due at the same time as your tour deposits. (the surcharge itself is not insured)
    - Up to 69 - \$0
    - 70-74 - \$175
    - 75-79 - \$375
    - 80-84 - \$700
    - 85+ - \$1,175
  - **Travel Insurance Opt-Out:** If you would prefer to opt out of the travel insurance, please note this at the time of registration. You will receive a \$100 credit per person, which will be reflected on your invoice. In the event that you would need to cancel your tour, cancellation penalties may apply. See the Terms and Conditions page for the Cancellation Fees Schedule.
- Domestic airfare from Tokyo to Kagoshima
- Meeting service at Tokyo's Narita Airport or Tokyo's Haneda Airport and transfer to the hotel in Tokyo
  - The meeting service will meet you at the airport and provide you a transfer to the ryokan in Tokyo
  - Meeting service can only be provided between 6am and 9pm. If you arrive at a time outside of these hours, we will need to provide alternative directions for you to get to the hotel on your own.
- Sending service to the Kyoto train station.
  - The sending service will escort you to the Kyoto train station and make sure you board the correct train. The sending service will not accompany you to the airport.
- Reserved seat tickets on the train to Osaka's Kansai Airport (If you will be returning home from one of the Tokyo airports, please contact us for details about returning to Tokyo.)

*For those requiring meeting or sending services on other than the scheduled arrival/departure dates, there will be a \$100 fee for the meeting service from the airport into Tokyo or the sending service to the Kyoto train station.)*

- Lodging for 14 nights in Japanese-style hotels or ryokans and western style hotels
- Meals
  - Japanese-style or Western-style breakfast every morning (Please Note: Some ryokans offer Japanese breakfasts only.)
  - 4 Japanese-style lunches
  - Japanese-style or Western-style dinner every night
- The appropriate amount of free time to allow you to explore and discover your own personal Japan.
- All transportation costs when traveling with the group. (Transportation costs during scheduled

free times are the tour member's responsibility.)

- Admission fees to the destinations and activities (Itinerary specifics subject to change)
- Electronic version of itinerary
- Sayonara dinner at the end of the tour
- Baggage transfer from Tokyo to Yufuin Onsen (one bag only)
- Baggage transfer from Yufuin Onsen to Dogo Onsen (one bag only)
- Baggage transfer from Dogo Onsen to Kinosaki Onsen (one bag only)

Each tour member receives an electronic copy of our tour handbook. This handbook is full of tips and suggestions taken from our Japan travel experiences that allow you to better plan and prepare for your trip, and therefore enjoy your trip even more. The tips and suggestions included cover everything from how to save while exchanging money, what to pack, some basic Japanese-language tips, general etiquette do's-and-don'ts, ryokan customs, etc.

### **Exclusions**

- International airfare is NOT included.
- A printed itinerary is not included
- Alcoholic beverages, soft drinks and desserts are NOT included

Thank you for downloading this PDF version of our tour. Please visit our website at [www.samuraitours.com/tours](http://www.samuraitours.com/tours) for the most current dates, prices and information.

## **Contact Samurai Tours**

### **WEBSITE/EMAIL**

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or 1-866-316-7268  
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### **Kyoto-fu Chijitoroku Ryokogyo 3-576/**

Japanese Travel Agency License:  
Kyoto Prefecture #3-576

### **MEMBERSHIPS/ASSOCIATIONS**

Better Business Bureau  
American Society of Travel  
Agents  
National Tour Association  
Japan National Tourist  
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